

## **Mounting instruction for the replacement rim protector lip of monobloc wheels**

Your rim protector lip is damaged? (Image 1) No problem! You can replace it easily yourself. The tire and wheel do not necessarily have to be demounted, although we recommend it. If not only the rim protector, but also the wheel is damaged, please contact your authorized service center to check the wheel.

### **You need the following items for the replacement of the rim protector:**

Plastic hammer

Plastic or wooden wedge

Pincer

Glove

Solvent-free cleaner (please stick to the safety instructions of the producer)

Cloth

Rubber roller

Replacement rim protector lip

If required a paint stick (please stick to the safety instructions of the producer)

### **Preparations:**

Remove the damaged rim protector lip carefully at one point of the wheel with the help of a plastic or wooden wedge and a plastic hammer. Now you should be able to grip the rim protector lip with a pincer firmly (Image 2). Do not damage or scratch the wheel while removing the rim protector lip. That is why you should not use a screw driver or other similar metal tools.

Now you can remove the rim protector lip completely with the help of the pincer (Image 3).

Attention: the rim protector lip is sharp-edged. Risk of being injured!

Eliminate now the residual glue that remains on the wheel (Image 4). The area to which the replacement rim protector lip is glued must be clean, that means exempt from pollutants and from grease, oil or silicon slicks (image 5). In order to remove those from the wheel, use a solvent-free cleaner. Damages of the paint should be lined with finish paint before the rim protector lip is mounted. The paint has to be dried completely before you proceed.

### **Mounting:**

The rim protector lip should be mounted at a working temperature (temperature of the lip and the environment) between 18°C and 35°C.

Remove now the protective film of the adhesive foil on the back of the rim protector lip completely. Glue the lip onto the wheel (image 7) and press it onto it with 20 to 50 N/cm<sup>2</sup> with light pats. For this you can use a rubber roller or a plastic hammer and an underlay that is wrapped in fleece (image 8). Please mind that the rim protector lip gets no pressure marks.

Please notice: The final adhesive strength at 20°C is achieved after approximately 72 hours. Higher temperatures accelerate the process.

Enjoy your BBS wheels!

Your BBS service team

Bild. 1



Bild. 2

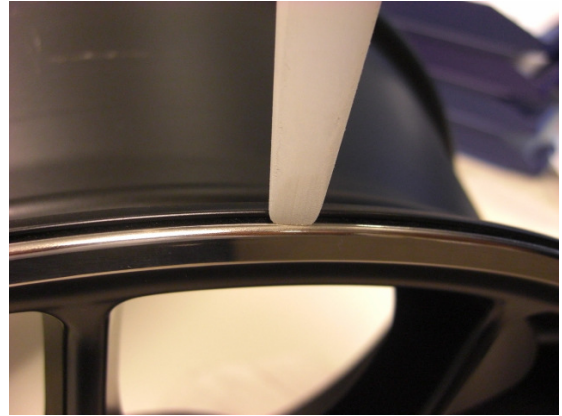


Bild. 3



Bild. 4



Bild. 5



Bild. 6

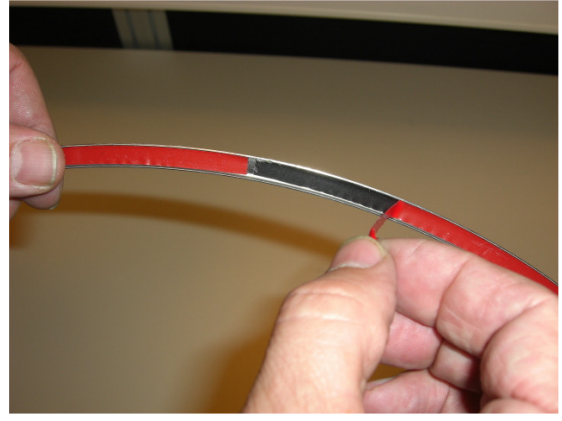


Bild. 7



Bild. 8

